

Tritan™ MX731

共聚多酯

Eastman Chemical Company

产品说明

Eastman Tritan™ Copolyester MX731 is an amorphous product with excellent appearance and clarity. Eastman Tritan™ Copolyester MX731 is a high flow medical grade of Eastman Tritan™ that has viscosity reductions of 40-50% relative to Eastman Tritan™ Copolyester MX711. Eastman Tritan™ Copolyester MX731 contains a mold release derived from vegetable based sources. Eastman Tritan™ Copolyester MX731 has many outstanding features that include excellent toughness, hydrolytic stability, heat resistance, chemical resistance, and melt flowability. Eastman Tritan™ Copolyester MX731 has been formulated for medical devices. Eastman Tritan™ Copolyester MX731 has been tested for FDA/ISO 10993 and USP Class VI Biological Evaluation testing after Gamma and ETO sterilization.

| 基本信息 | | | | |
|------------------|---------------------------|------------------------|---------------------------|-------------------------|
| UL 黄卡 | E118289-101674517 | | | |
| 添加剂 | 脱模 | | | |
| 特性 | 辐射消毒 良好的颜色稳定性 清晰度,高 | 环氧乙烷消毒 流动性高 韧性良好 | 可加工性,良好 耐化学性良好 水解稳定 | 快的成型周期 耐热性,高 无定形的 |
| 用途 | 医疗/护理用品 | 医疗器械 | | |
| 机构评级 | FDA 未评级 | ISO 10993 | USP 第VI类 | |
| 物理性能 | 额定值 | 单位制 | 测试方法 | |
| 比重 | 1.18 | g/cm ³ | ASTM D792 | |
| 收缩率 - 流动 | 0.50 到 0.70 | % | ASTM D955 | |
| 硬度 | 额定值 | 单位制 | 测试方法 | |
| 洛氏硬度 (R 级, 23°C) | 111 | | ASTM D785 | |
| 机械性能 | 额定值 | 单位制 | 测试方法 | |
| 拉伸模量 | | | | |
| 23°C | 1580 | MPa | ASTM D638 | |
| 23°C | 1600 | MPa | ISO 527-2 | |
| 抗张强度 | | | | |
| 屈服, 23°C | 43.0 | MPa | ASTM D638 | |
| 屈服, 23°C | 44.0 | MPa | ISO 527-2 | |
| 断裂, 23°C | 52.0 | MPa | ASTM D638 | |
| 断裂, 23°C | 49.0 | MPa | ISO 527-2 | |
| 伸长率 | | | | |
| 屈服, 23°C | 7.0 | % | ASTM D638, ISO 527-2 | |
| 断裂, 23°C | 210 | % | ASTM D638 | |
| 断裂, 23°C | 150 | % | ISO 527-2 | |
| 弯曲模量 | | | | |
| 23°C | 1580 | MPa | ASTM D790 | |
| 23°C | 1500 | MPa | ISO 178 | |
| 弯曲应力 | | | | |
| 23°C | 60.0 | MPa | ISO 178 | |
| 屈服, 23°C | 64.0 | MPa | ASTM D790 | |
| 冲击性能 | 额定值 | 单位制 | 测试方法 | |
| 悬臂梁缺口冲击强度 | | | | |
| 23°C | 860 | J/m | ASTM D256 | |
| -40°C | 11 | kJ/m ² | ISO 180 | |
| 23°C | 83 | kJ/m ² | ISO 180 | |
| 无缺口悬臂梁冲击 (23°C) | 无断裂 | | ASTM D4812 | |
| 热性能 | 额定值 | 单位制 | 测试方法 | |
| 载荷下热变形温度 | | | ASTM D648 | |
| 0.45 MPa, 未退火 | 94.0 | °C | ASTM D648 | |
| 1.8 MPa, 未退火 | 80.0 | °C | ASTM D648 | |
| 光学性能 | 额定值 | 单位制 | 测试方法 | |
| 透射率 (总计) | 91.0 | % | ASTM D1003 | |
| 雾度 | < 1.0 | % | ASTM D1003 | |
| 注射 | 额定值 | 单位制 | | |
| 干燥温度 | 88.0 | °C | | |

| | | |
|----------|-------------|----|
| 干燥时间 | 4.0 到 6.0 | hr |
| 加工(熔体)温度 | 260 到 282 | °C |
| 模具温度 | 38.0 到 66.0 | °C |
